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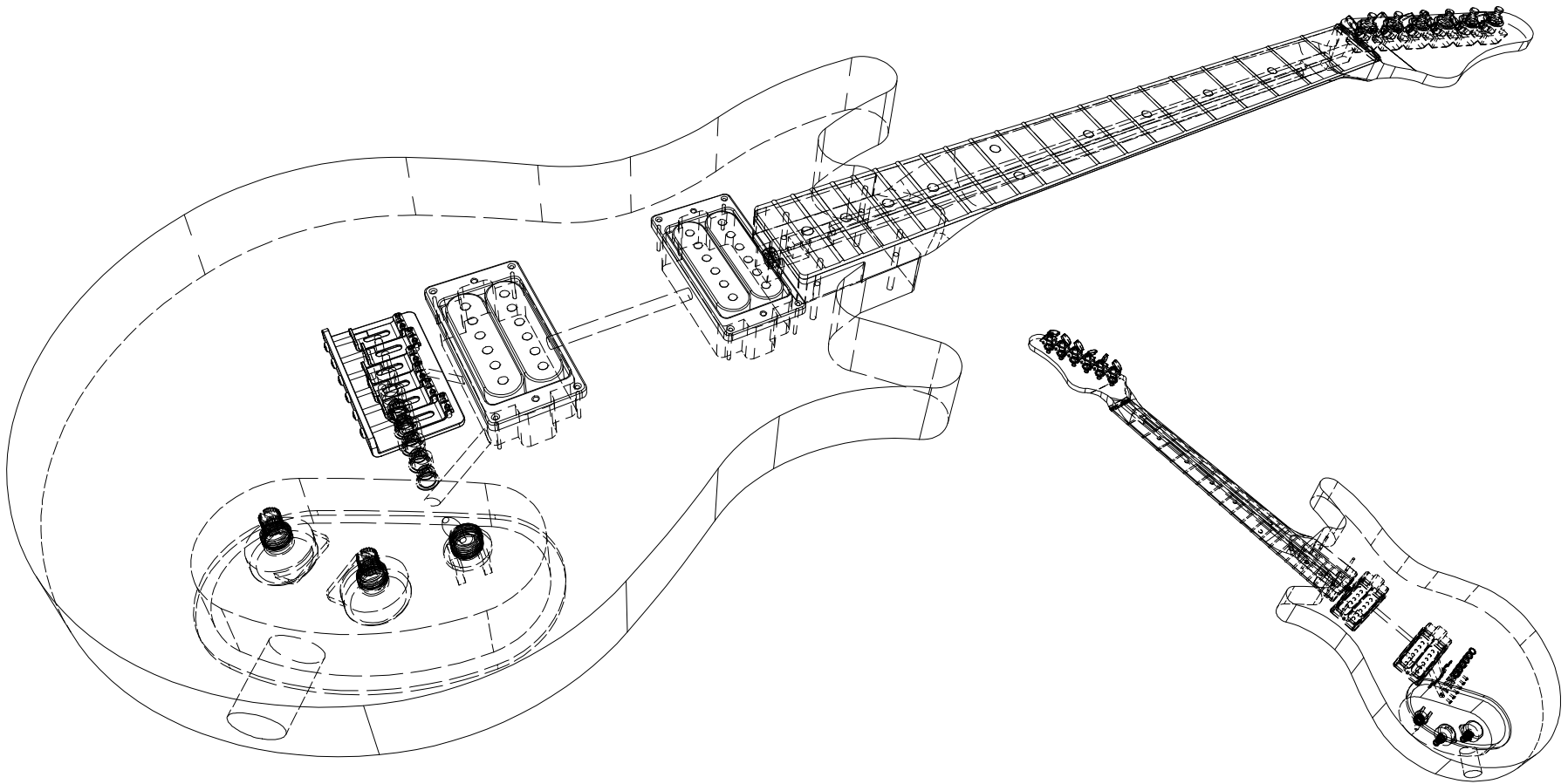
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A

A



DRAWN Philip Smith	2/1/2011	NOTE: Features common to ALL 25-1/2" scale length guitars.			
CHECKED					
QA					
MFG		TITLE 2011 21-Fret STEM GUITAR STANDARDS			
APPROVED					
		SIZE A		DWG NO PRODUCTION_STANDARDS VER 2	REV
		SCALE			SHEET 1 OF 8



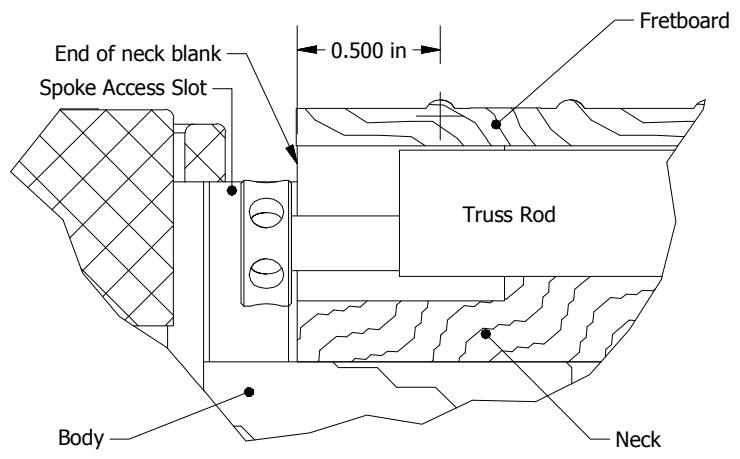
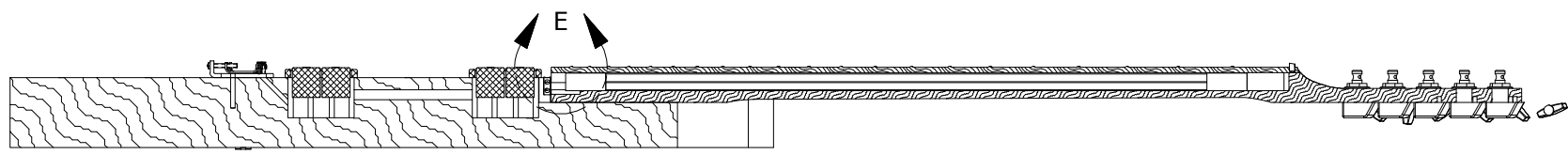
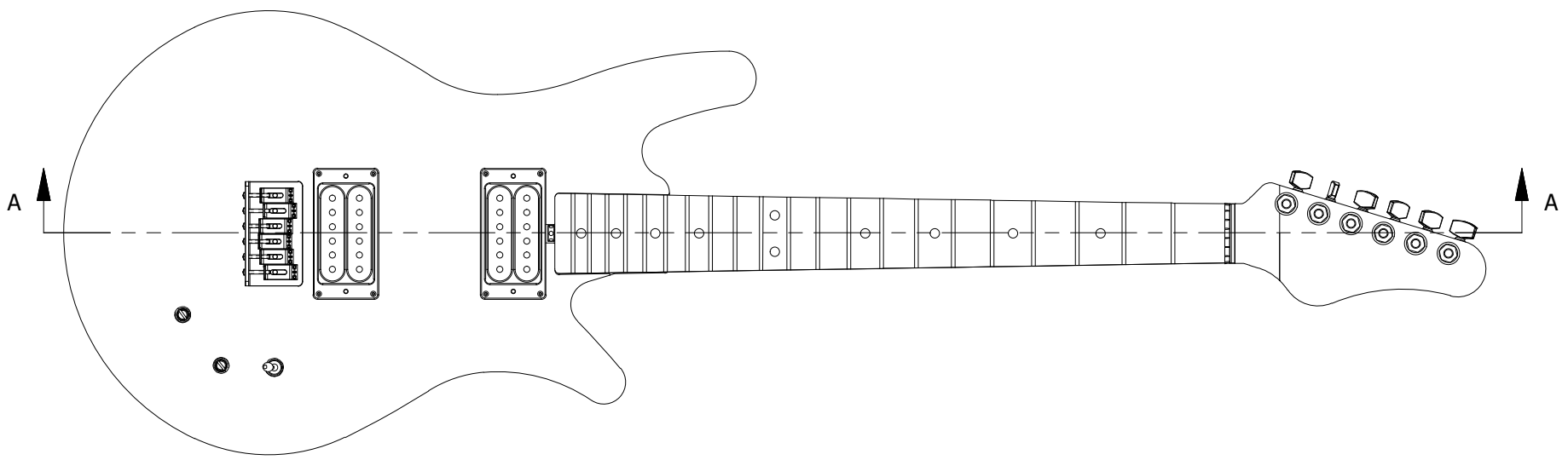
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DETAIL E
FRETBOARD ASSEMBLY ALIGNMENT

SECTION A-A

DRAWN Philip Smith	2/1/2011	NOTE: Features common to ALL 25-1/2" scale length guitars.		
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MFG				
APPROVED		2011 21-Fret STEM GUITAR STANDARDS		
		SIZE	DWG NO	REV
		A	PRODUCTION_STANDARDS VER 2	
		SCALE	SHEET 2 OF 8	

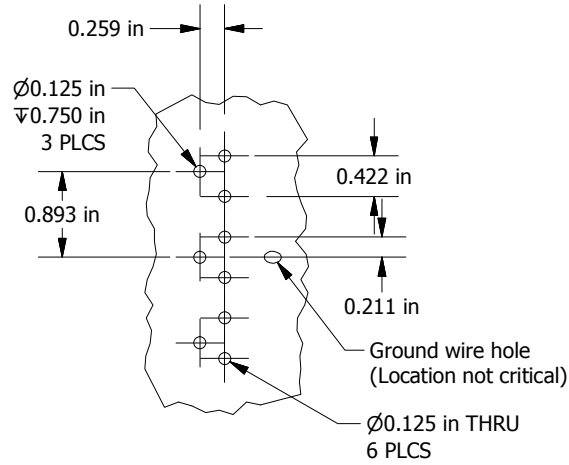


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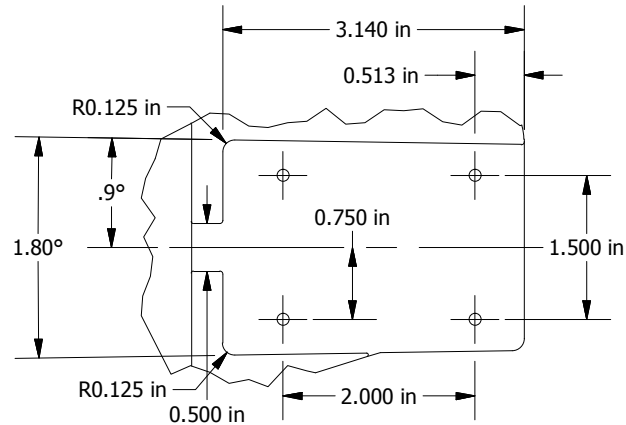
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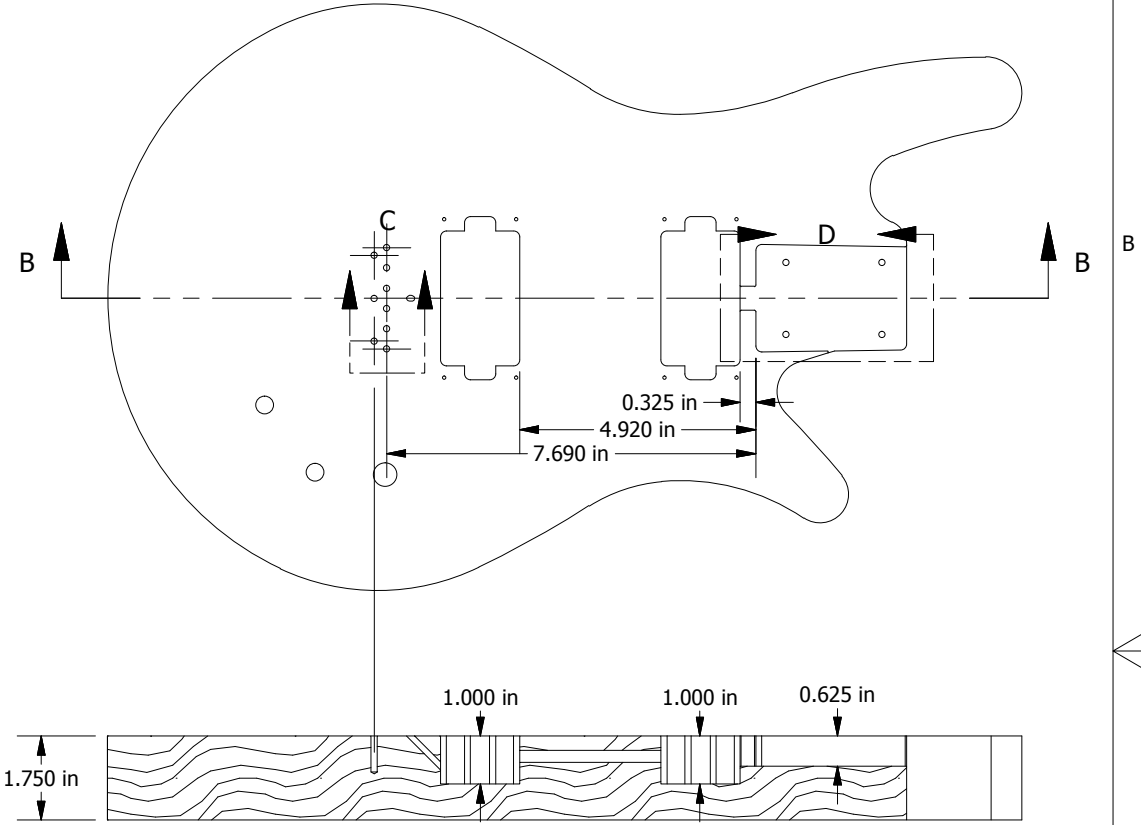
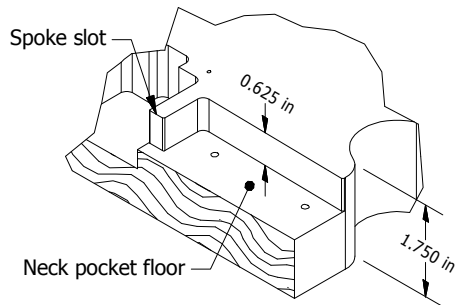
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DETAIL C
BRIDGE MOUNT (TYPICAL)
SCALE 1 / 2



DETAIL D
NECK MOUNT (TYPICAL)
SCALE 1 / 2



SECTION B-B
SCALE 1 / 4

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MFG				
APPROVED		2011 21-Fret STEM GUITAR STANDARDS		
		SIZE A	DWG NO PRODUCTION_STANDARDS VER 2	REV
		SCALE	SHEET 3 OF 8	



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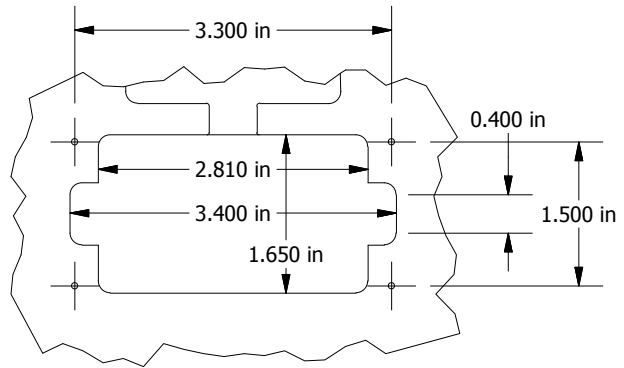
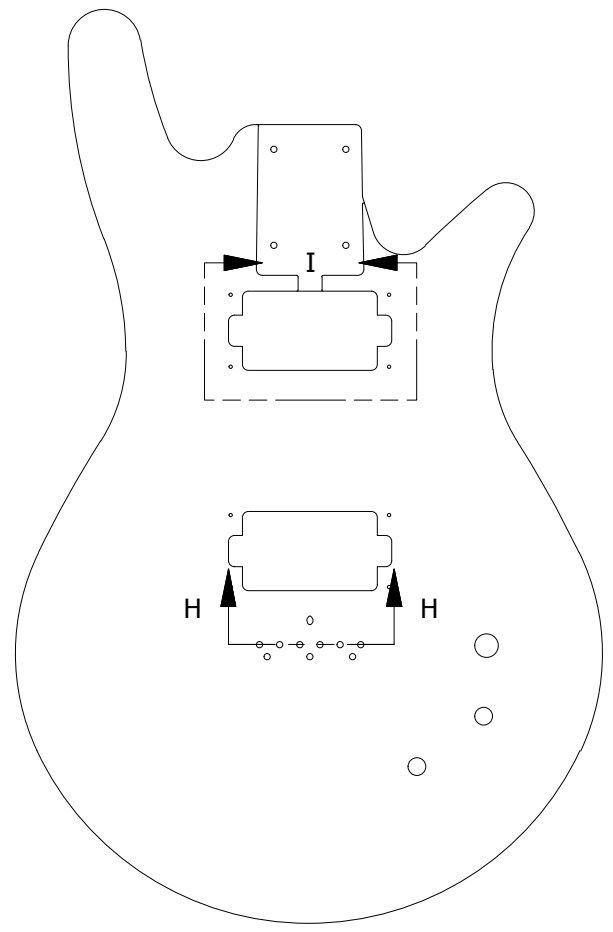
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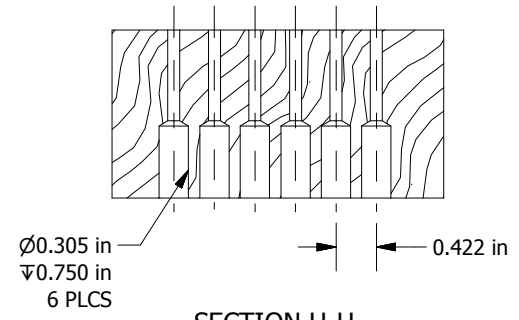
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DETAIL I
Pickup Pocket (typical)
SCALE 1 / 2



SECTION H-H
Bridge String/Ferrule Holes
SCALE 1 / 2

A

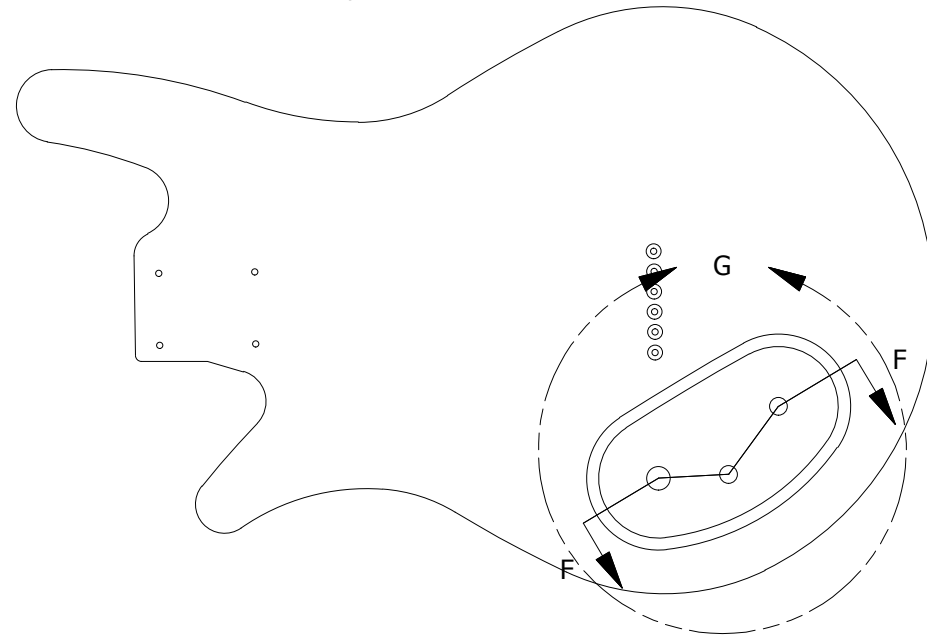
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DRAWN Philip Smith	2/1/2011	NOTE: Features common to ALL 25-1/2" scale length guitars.		
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QA		TITLE		
MFG				
APPROVED		2011 21-Fret STEM GUITAR STANDARDS		
		SIZE A	DWG NO PRODUCTION_STANDARDS VER 2	REV
		SCALE	SHEET 4 OF 8	



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DETAIL G
Electronics Cavity
SCALE 1 / 2



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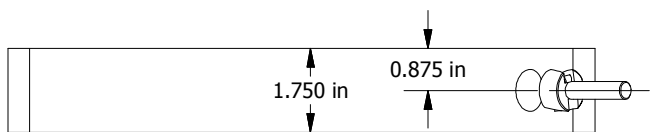
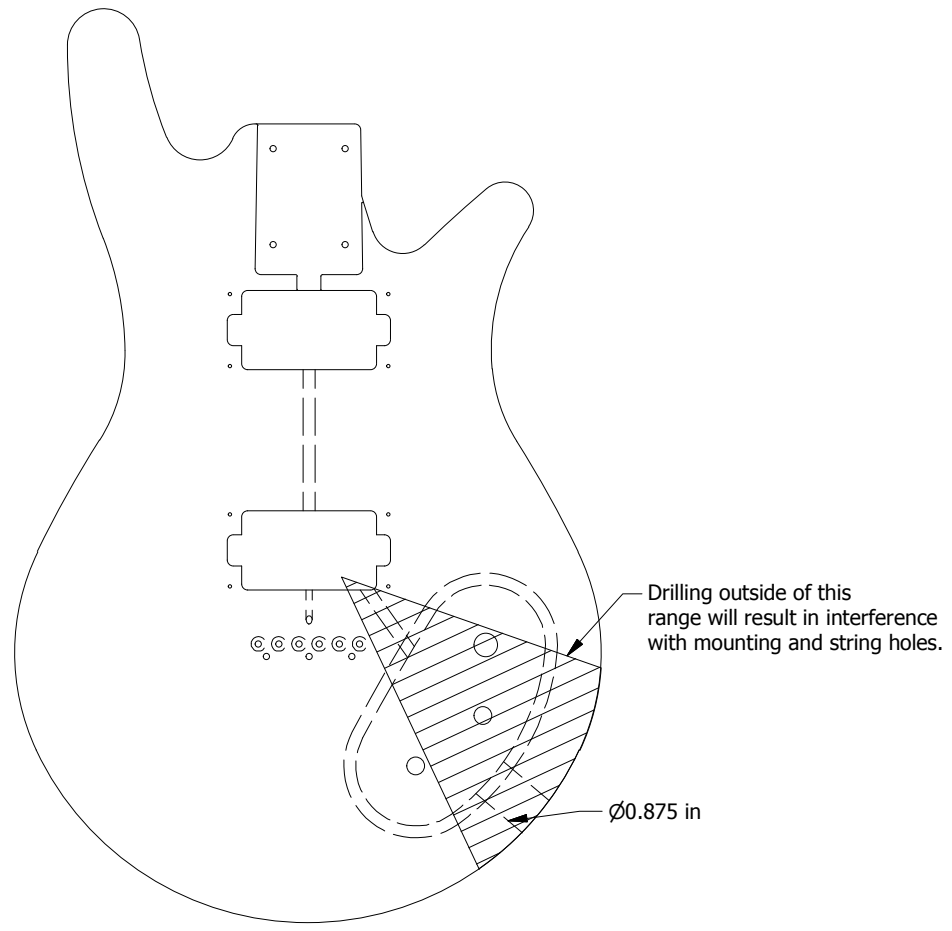
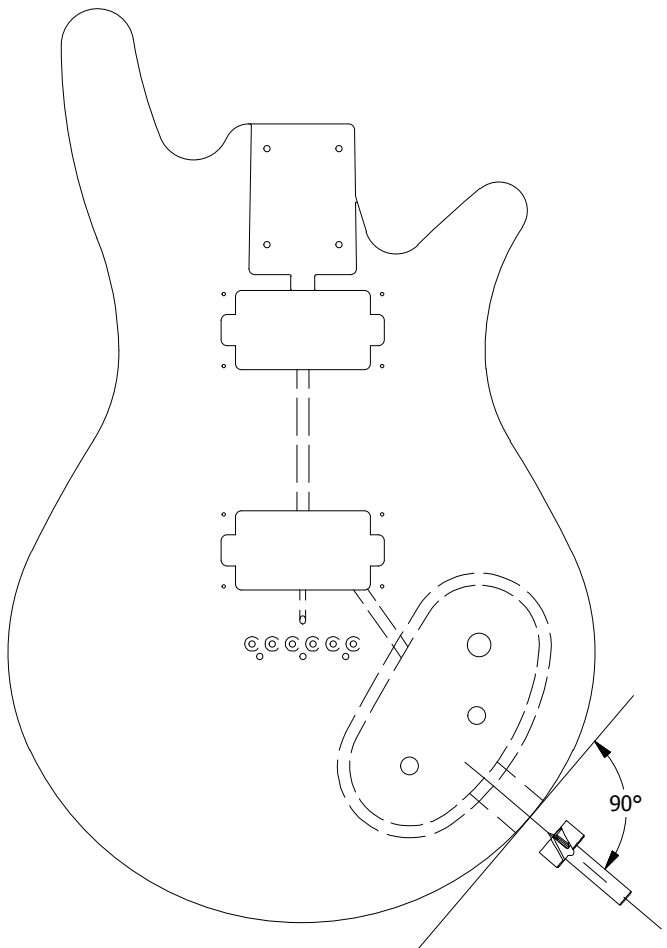
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A

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QA				
MFG				
APPROVED		TITLE		
		2011 21-Fret STEM GUITAR STANDARDS		
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		SCALE	SHEET 6 OF 8	

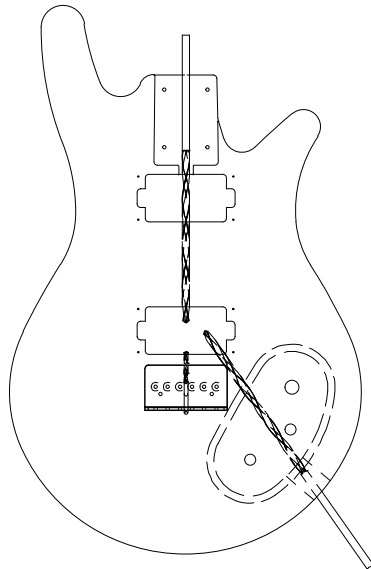
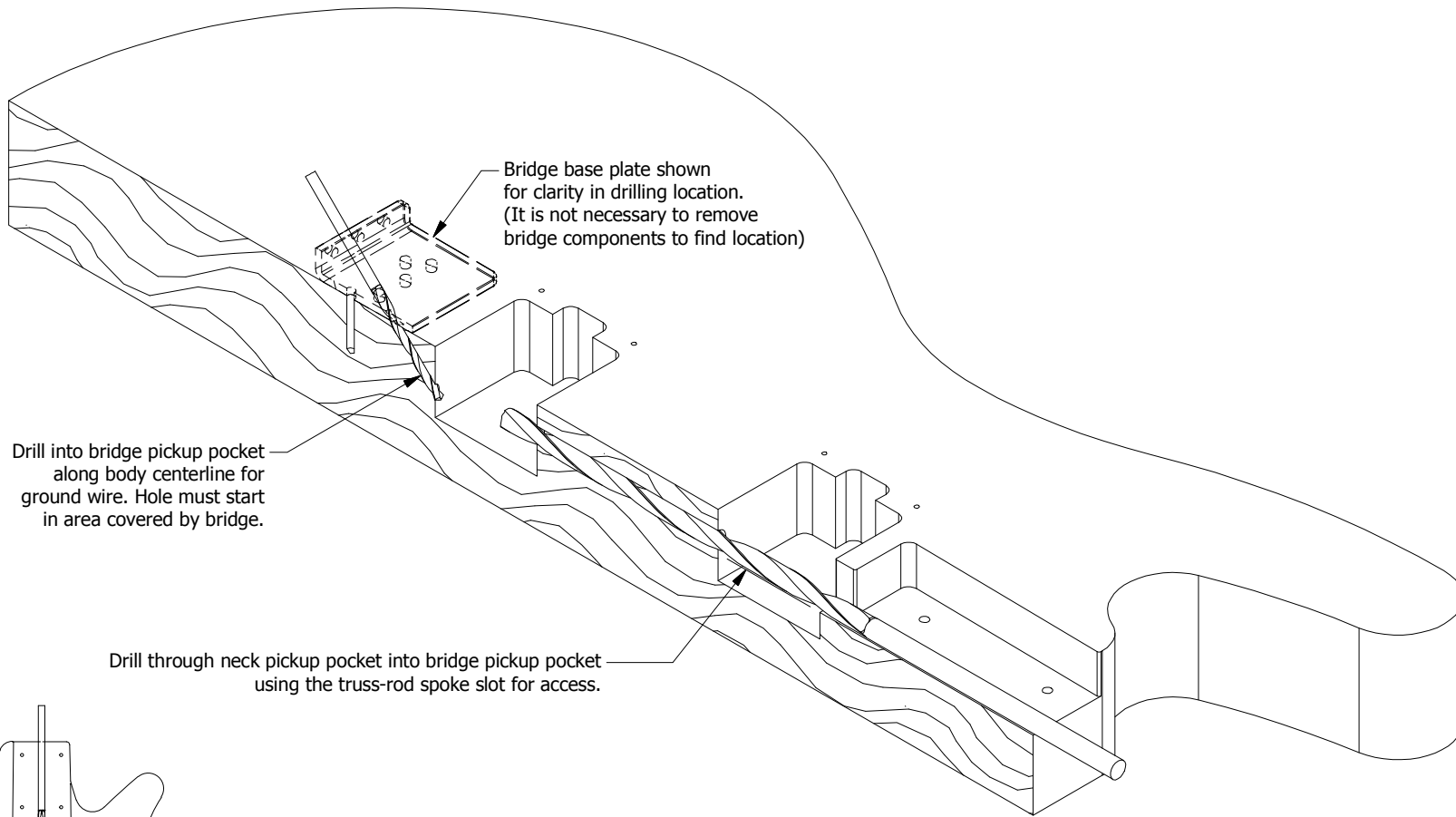


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		SCALE	SHEET 7 OF 8	



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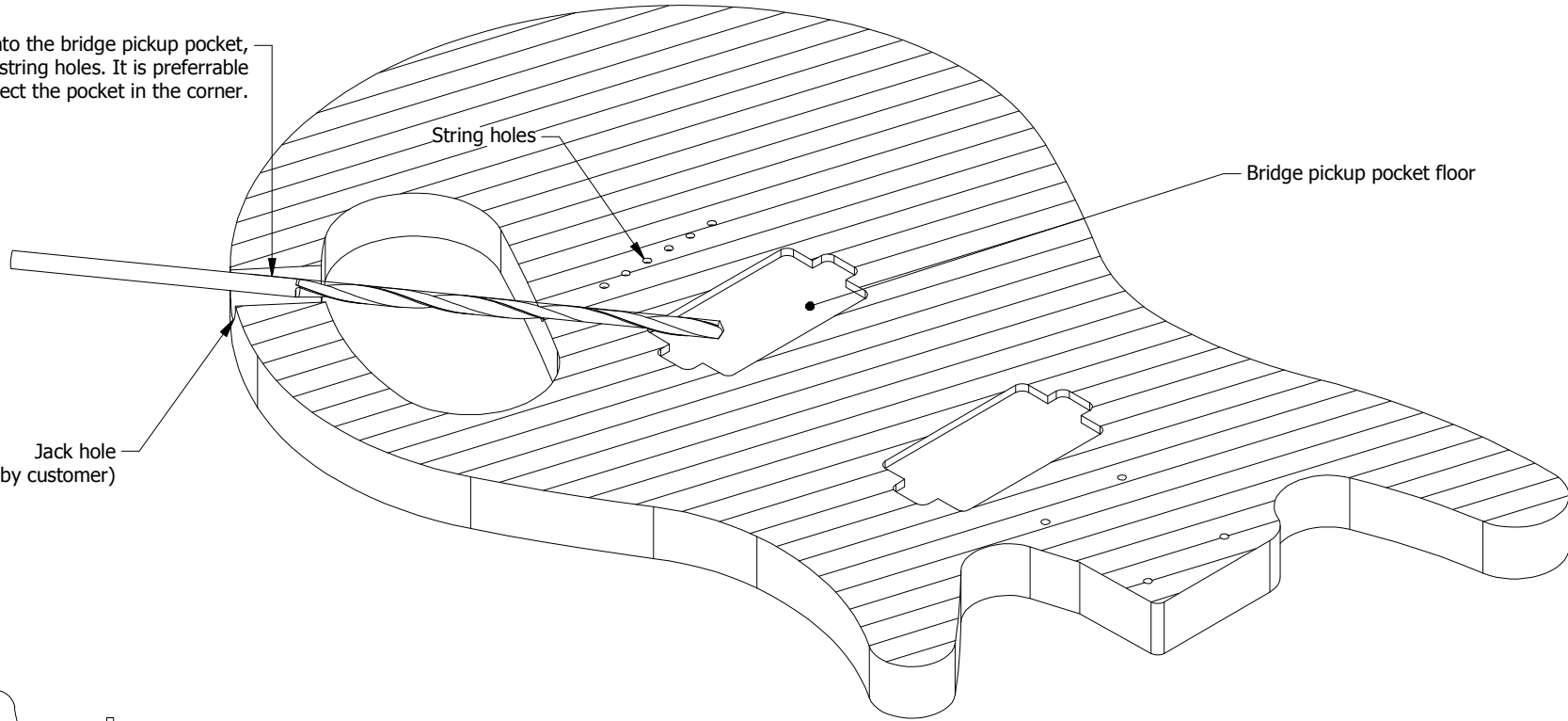
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Drill into the bridge pickup pocket, avoiding the string holes. It is preferable to intersect the pocket in the corner.

String holes

Bridge pickup pocket floor

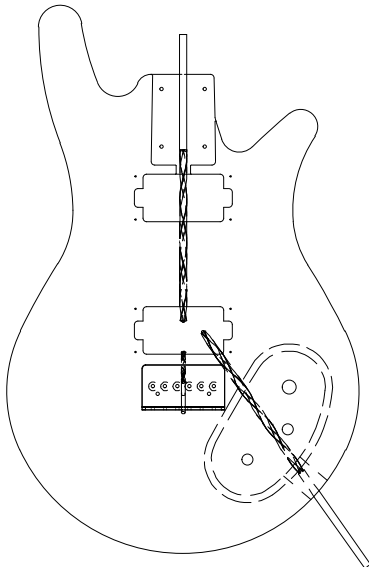
Jack hole
(Drilled by customer)



SECTION VIEW

BACK HALF OF BODY SHOWN

Drilling Operation: Electronics Cavity to Bridge Pickup Pocket



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		SIZE A	DWG NO PRODUCTION_STANDARDS VER 2	REV
		SCALE		
				SHEET 8 OF 8



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